

CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

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COUNTRY	Hungary	REPORT	<input type="text"/>	25X1
SUBJECT	Metal Goods and Machine Tool Factory	DATE DISTR.	3 March 1954	
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Information

THE SOURCE EVALUATIONS IN THIS REPORT ARE DEFINITIVE.
THE APPRAISAL OF CONTENT IS TENTATIVE.
(FOR KEY SEE REVERSE)

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1. Location.

The Metal Goods and Machine Tool Factory (Fémáru és Szerszámgépgyár) is located in Soroksári ut, Budapest IX, adjacent to the Lampaárugyár Factory. It has approximately 2,300 workers.

2. Type of Products Manufactured.

The following two types of machine tools are manufactured on the same assembly line:

- a) Turret lathe type RH 100, copy of the American Warner and Swasy lathe, with 100 mm. bore.
- b) Horizontal lathe, copy of the German Bohringer machine, 350 mm. height of centers x 2,000 mm. distance between centers.

3. Actual Outputs.

- a) 65-70 (maximum) lathes per month, approximately 50% turret and 50% horizontal lathes.
- b) The rate of output could be increased if production were confined to a single type and both management and workers would prefer this; no decision has yet been taken as to which type should be discontinued.

4. Shifts.

1 x 8 hours in the factory as a whole. No overtime is allowed.

2 x 8 } On occasions as required in the turning and milling shop to keep the
or 3 x 8 } assembly shop working (see Bottlenecks below).

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25 YEAR RE-REVIEW

STATE	<input checked="" type="checkbox"/>	ARMY	<input checked="" type="checkbox"/>	NAVY	<input checked="" type="checkbox"/>	AIR	<input checked="" type="checkbox"/>	FBI	<input checked="" type="checkbox"/>	AEC	<input type="checkbox"/>	ORR Ev	<input checked="" type="checkbox"/>	<input type="text"/>	25X1
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5. Destination of Products.

Machines are exported to [] Poland, Rumania, Bulgaria, Czechoslovakia and China, but it is not known in what numbers. 25X1

6. Bottlenecks.

A bottleneck exists in the turning and milling shop, which slows down the assembly potential. The assembly shop is underworked as a result, and there is great dissatisfaction among workers in this shop, because all pay is by piece-work.

7. Defects in Manufacture.

- a. Despite the fact that the assembly shop is underworked, there is no enthusiasm among the workers and a large number of mistakes occur in this shop, e.g. in the mounting of ball bearings, which are frequently hammered into position instead of being carefully fitted.

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8. Wages.

- a. A chief fitter, who is also a "Stakhanovite" worker receives from 2,000-2,400 Ft. per month.
- b. The average salary of an engineer is 500 Ft. per month.

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